

CONTROL SPECIFICS TO DO ON: **POROCELL** (ROLLS –SHEETS)

INTERESTED DEPARTMENTS :

- *QUALITY CONTROL*
- *PUNCHING DEPARTMENT*
- *WET SPLITTING DEPARTMENT*
- *VERTICAL CUT DEPARTMENT*
- *WATER JET DEPARTMENT*
- *SPLITTING DEPARTMENT*
- *ADHESIVENESS DEPARTMENT*

***DIMENSION TOLERANCES ON FOAM RUBBER TYPE:
TRIMMED ROLLS FOR DIFFERENT THICKNESSES:***

- ROLL WIDTH: + 40/-20 mm
- ROLL LENGTH: +/-150 mm
- SHEET WIDTH: +30/-30 mm
- SHEET LENGTH: +30/-30 mm

THICKNESS TOLERANCES

THICKNESS MM.1,5:

+/-0,45

THICKNESS FROM 2 TO 5,9 mm :

+/-0.40

THICKNESS FROM 6 TO 10,9 mm :

+/-0.50

THICKNESS FROM 11 mm TO 15,9 mm :

+/-0.60

THICKNESS FROM 15,9 mm TO 29,9 mm :

+/-0.90

THICKNESS OVER 30 mm:

+/-5%

ATTENTION :

DUE TO DENSITY TOLERANCES ON BLOCK (+/-20 % MEDIUM) AND OTHER FACTORS WHICH DEPEND ON PRODUCTION MACHINES IT IS NOT POSSIBLE TO GUARANTEE THE PERFECT SHEET FLATNESS, SO IT IS POSSIBLE THAT BETWEEN TWO OPPOSITE POINTS INTO A SHEET OR ROLL THERE IS A DIMENSION SWINGS (HOWEVER THESE SWINGS DO NOT GO OVER SIZE MENTIONED ON TABLE).

EPDM SPONGE OPEN CELL CALCOLATE TOLERANZES ON TOP + 1 MM.